

TO BE FITTED BY A QUALIFIED TECHNICIAN

Bolt 4 - SPB6

M6X45A2-10Nm (max)



THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-937-2016-1-GBR / Secondary Clutch Cover Part No. EC-937-2016-2-GBR Secondary Oil Inspection Cover Part No. EC-1937-2016-4-GBR / Secondary Water Pump Cover Part No. EC-937-2016-5-GBR



Bolt 1 - SPB6

M6X40A2 -

10Nm (max)

SECONDARY ALTERNATOR COVER - PART NO. EC-937-2016-1-GBR

Please note - See Fig.2: Before fitment, please make sure you have a marker pen to mark spline for alignment. The bracket in Fig. 1 must not be removed to fit GBRacing covers.

- Remove fairing.
- Remove bolt 1 on the gear linkage arm (Fig. 2). Before you remove the upper bolt 2, put a mark on the spline at the bottom of the slot (as shown). Then remove the upper bolt 2 and slide off the gear linkage arm.
- 3 Remove 4 existing bolts from the stock alternator cover, shown in Fig. 1 as position Bolt 1, 2, 3 & 4.
- 4 Place the secondary alternator cover over the stock cover.
- Assemble 4 replacement bolts loosely in the correct position as shown in Fig. 1. 5
- Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. 6 DO NOT OVERTIGHTEN.
- Put the gear linkage arm back on the spline, ensuring the slot lines up with the mark you made earlier (Fig. 2).
- Re-fit the push rod through the bottom of the arm as in Fig. 2 then reinstall bolt 1.
- Re-fit Fairing.



Fig. 1



Fig. 2: GEAR LINKAGE ARM

Bolt 3 - SPB6

10Nm (max)

M6X40A2-

GBRacing®

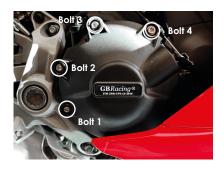
Bolt 2 - SPB6 M6X40A2-

10Nm (max)



SECONDARY CLUTCH COVER - PART NO. EC-937-2016-2-GBR THIS IS FOR CABLE CLUTCH VERSION ONLY

- Remove fairing.
- 2 Remove 4 existing bolts from the clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 3 Place the secondary clutch cover over the stock cover.
- Assemble 4 replacement bolts loosely in the correct position as shown. 4
- Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. 5 DO NOT OVERTIGHTEN.
- Re-fit fairing.



10Nm (max) 10Nm (max) Bolt 2 - SPB4 M6X90A2-10Nm (max) $\mathbf{GB}Racing$ ® Bolt 1 - SPB9 M6X95A2-10Nm (max)

Bolt 3 - SPB4

M6X90A2-

Bolt 4 - SPB4

M6X90A2-



FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



Bolt 1-SPB6

SECONDARY OIL INSPECTION COVER - PART NO. EC-937-2016-4-GBR

- 1 Remove fairing.
- 2 Remove 3 existing bolts from the oil inspection cover, shown as position Bolt 1, 2 & 3.
- 3 Place the secondary oil inspection cover over the stock cover.
- 4 Assemble 3 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.
- 6 Re-fit fairing.







SECONDARY WATER PUMP COVER - PART NO. EC-937-2016-5-GBR

- 1 Remove fairing.
- 2 Remove 3 existing bolts from the water pump cover, shown as position Bolt 1, 2 & 3.
- 3 Place the secondary water pump cover over the stock cover.
- 4 Assemble 3 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.
- 6 Re-fit fairing.





