

THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-ZXR400-L1-L9-1-GBR / Secondary Clutch Cover Part No. EC-ZXR400-L1-L9-2-GBR /

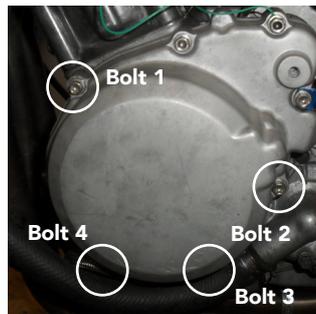
Secondary Pulse Cover Part No. EC-ZXR400-L1-L9-3-GBR

Bullet Frame Slider Right Hand Side Part No. FS-ZXR400-L1-L9-RHS-R / Bullet Frame Slider Left Hand Side FS-ZXR400-L1-L9-LHS-R



SECONDARY ALTERNATOR COVER
PART NO. EC-ZXR400-L1-L9-1-GBR

1. Remove nearside lower belly panel. The lower part of the main fairing panel will need to be loosened to allow for access to Bolt 4 in terms of its removal and replacement.
2. Remove 4 existing bolts from the stock Alternator cover, shown as position Bolt 1, 2, 3 & 4.
3. Place the Secondary Alternator Cover over the stock cover.
4. Assemble 4 replacement bolts loosely in the correct positions as shown.
5. Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. **DO NOT OVERTIGHTEN.**
6. Replace lower belly panel.



Bolt 1
M6X40HHF -
10Nm



Bolt 2
M6X-
40HHF
- 10Nm

Bolt 4
M6X40HHF -
10Nm

Bolt 3
M6X40HHF - 10Nm

SECONDARY CLUTCH COVER
PART NO. EC-ZXR400-L1-L9-2-GBR

1. Remove Lower Fairing panel.
2. Remove 4 existing bolts from the Clutch cover, shown as position Bolt 1, 2, 3 & 4.
3. Place the Secondary Clutch Cover over the stock cover.
4. Assemble 4 replacement bolts loosely in the correct position as shown.
5. Tighten bolts to a Torque of 10Nm as per manufacturer's recommendations. **DO NOT OVERTIGHTEN.**
6. Re-Fit Lower Fairing panel.



Bolt 1
M6X35HHF -
10Nm



Bolt 2
M6X35HHF
- 10Nm

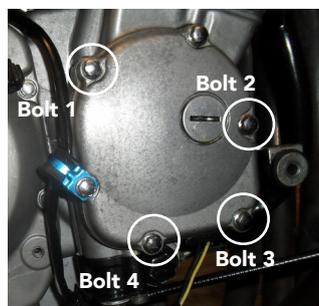
Bolt 3
M6X40HHF
- 10Nm

Bolt 4
M6X35HHF -
10Nm

Use a small amount
of threadlock on
Bolt 3 as per
workshop manual.

SECONDARY PULSE COVER
PART NO. EC-ZXR400-L1-L9-3-GBR

1. Remove Lower Fairing panel.
2. Remove 4 existing bolts from the stock pulse cover, shown as position Bolt 1, 2, 3 & 4.
3. Place the Secondary pulse cover over the stock cover.
4. Assemble 4 replacement bolts loosely in the correct position as shown.
5. Tighten bolts to a Torque of 10Nm as per manufacturer's recommendations. **DO NOT OVERTIGHTEN.**
6. Re-Fit Lower Fairing panel.



Bolt 1
M6X30HHF
- 10Nm



Bolt 2
M6X-
30HHF
- 10Nm

Bolt 4
M6X30HHF - 10Nm

Bolt 3
M6X30HHF -
10Nm



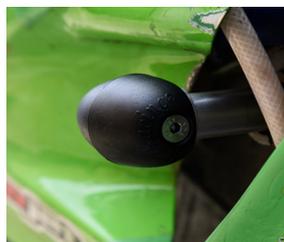
BULLET FRAME SLIDER - LEFT HAND SIDE - RACE
PART NO. FS-ZXR400-L1-L9-LHS-R

- 1 Remove upper engine mounting bolt, located through the fairing opening.
- 2 Assemble bolt through the aluminium bush into correct position.
- 3 Tighten to 44Nm torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.



BULLET FRAME SLIDER - RIGHT HAND SIDE - RACE
PART NO. FS-ZXR400-L1-L9-RHS-R

- 1 Remove upper engine mounting bolt, located through the fairing opening.
- 2 Assemble bolt through the aluminium bush into correct position.
- 3 Tighten to 44Nm torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.



Bullet Frame Slider SET Part No.: FS-ZXR400-L1-L9-R