

FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



Please note: These covers will not fit the RR Model.

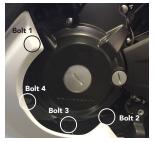
THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-CBR300R-2015-1-GBR / Secondary Clutch Cover Part No. EC-CBR300R-2015-2-GBR / Secondary Pulse Cover Part No. EC-CBR300R-2015-3-GBR / Secondary Water Pump Cover Part No. EC-CBR300R-2015-5-GBR



SECONDARY ALTERNATOR COVER PART NO. EC-CBR300R-2015-1-GBR

- 1. Remove fairing panel that is fitted over the original Alternator Cover.
- 2. Remove 4 existing bolts from the stock Alternator cover, shown as position Bolt 1,2, 3 & 4
- 3. Place the Secondary Alternator Cover over the stock cover.
- 4. Assemble 4 replacement bolts loosely in the correct position as shown.
- Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations.
 DO NOT OVERTIGHTEN.
- 6. Replace fairing.







SECONDARY CLUTCH COVER PART NO. EC-CBR300R-2015-2-GBR

- 1. Remove fairing.
- 2. Remove 4 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 3. Place the Secondary Clutch Cover over the stock cover.
- 4. Loosely assemble 4 replacement bolts supplied.
- Tighten bolts to a Torque of 10Nm as per manufacturers recommendations.
 DO NOT OVERTIGHTEN.
- Replace fairing.







SECONDARY PULSE COVER PART NO. EC-CBR300R-2015-3-GBR

- 1. Remove offside fairing.
- Remove 3 existing bolts from the stock Pulse cover, shown as position Bolt 1, 2, & 3.
- 3. Place the Secondary Pulse Cover over the stock cover.
- 4. Assemble 3 replacement bolts loosely in the correct position as shown.
- Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations.
- 6. Refit fairing.





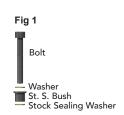


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SECONDARY WATER PUMP COVER PART NO. EC-CBR300R-2015-5-GBR

- 1. Fitting requires a <u>COLD</u> engine.
- 2. Remove offside fairing.
- Remove 3 existing bolts from the stock Water Pump cover, shown as position Bolt 1, 2 & 3.Note: Bolt 3 has a sealing washer that needs retaining for re-use later - see Fig. 1.
- 4. Assemble one of the replacement bolts through the Secondary Water Pump Cover at position 3, then re-assemble the stock sealing washer as shown in <u>Fig.1</u> using the additional washer between the Bolt Head and the GBRacing cover.
- 5. Place the Secondary Water Pump Cover over the stock cover.
- Assemble the remaining 3 replacement bolts loosely in the correct position as shown.
- Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations.
- 8. Refit offside fairing.
- Check coolant level & top up if necessary before starting engine.







M6X30A2 - 10Nm

Re-Use Stock Sealing Washer plus additional washer (see Fig. 1)

PADDOCK STAND / BOBBIN SET PART NO. BA12-8-GBR-SET

- 1 Assemble M8 x 40mm Bolt through the moulded bobbin.
- 2 Tighten bolts to swing arm boss, 8 Nm. DO NOT OVERTIGHTEN





1 x Moulded Paddock Stand / Bobbin

LOWER CHAIN GUARD PART NO. CGA10-GBR

- 1 Assemble 2 bolts and washers through the lower chain guard into the Black Anodised aluminium mounting block CGA10-2.
- 2 Position the assembly underneath the swing arm, closing the gap to the rear sprocket.
 Note: There should be a 5mm minimum gap from the bike chain to the lower chain guard.
- 3 Mark off the chosen hole positions.
- 4 Drill & Tap the marked holes , M6 (Drill 5mm Dia. for tapping)
- 5 Disassemble the Black Anodised block from the assembly, and mount the block to the underside of the swing arm using the remaining 2 bolts and washers.
- 6 Re-assemble the lower chain guard to the fixed bracket.



2 x Bolts & Washers M6x20 - 10Nm



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